

FIG. 1

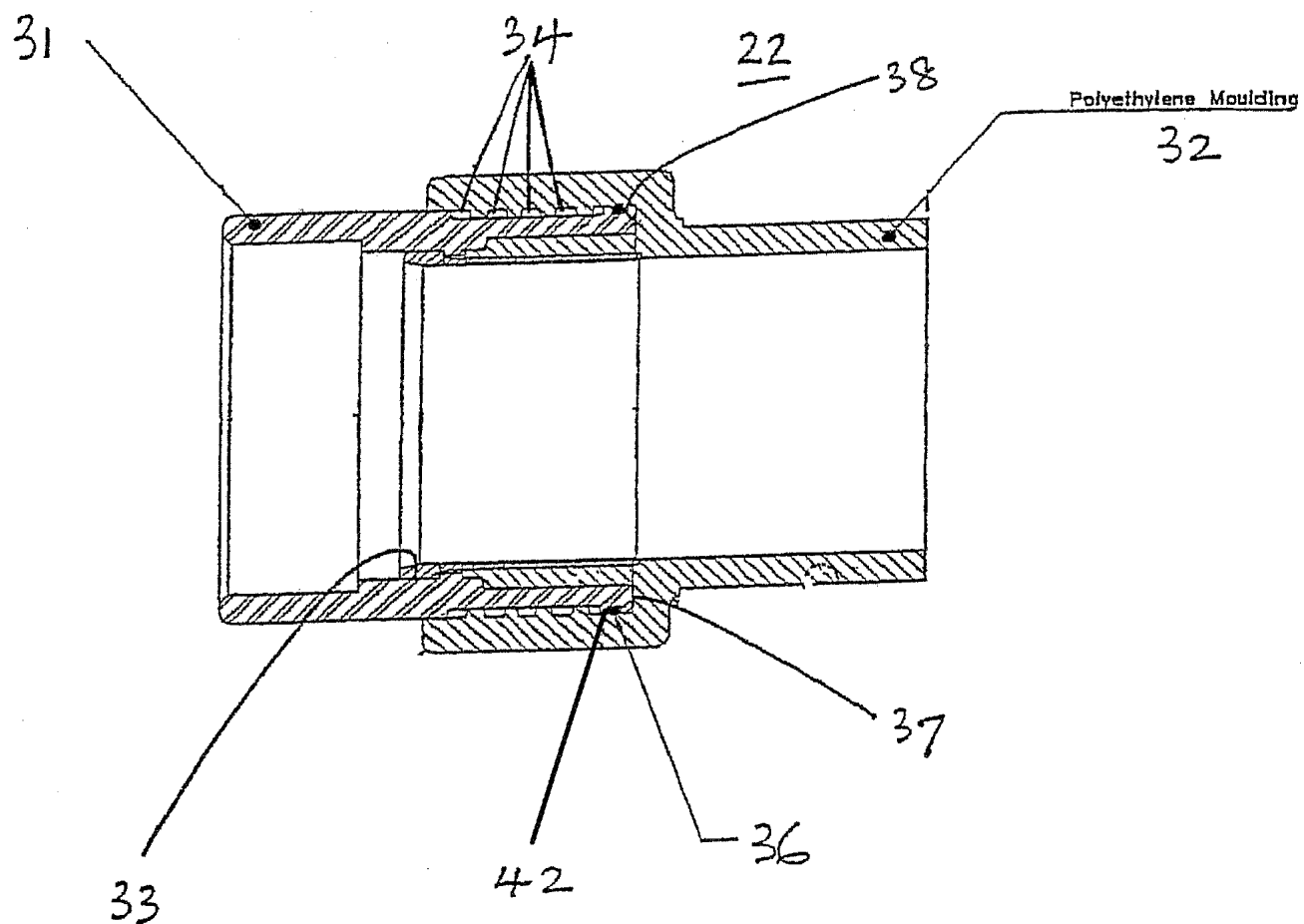


FIG. 2

FIG. 3

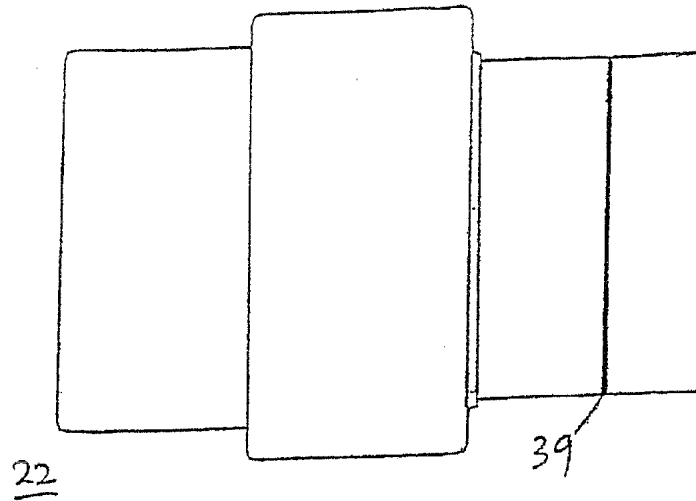


FIG. 4

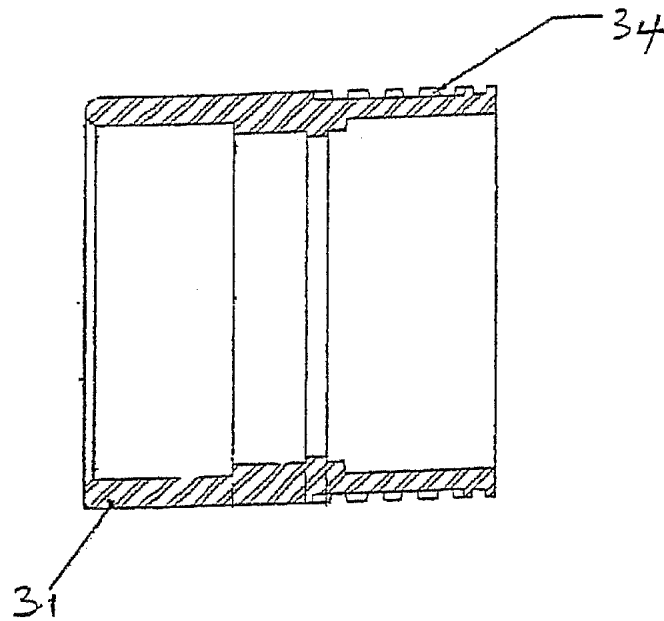
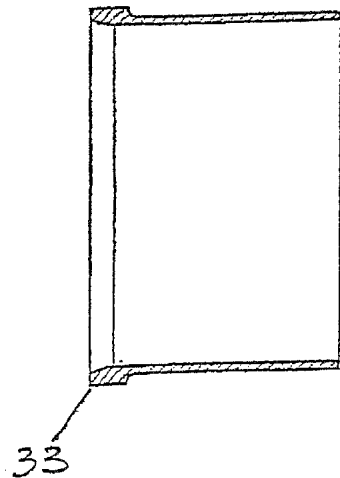


FIG. 5



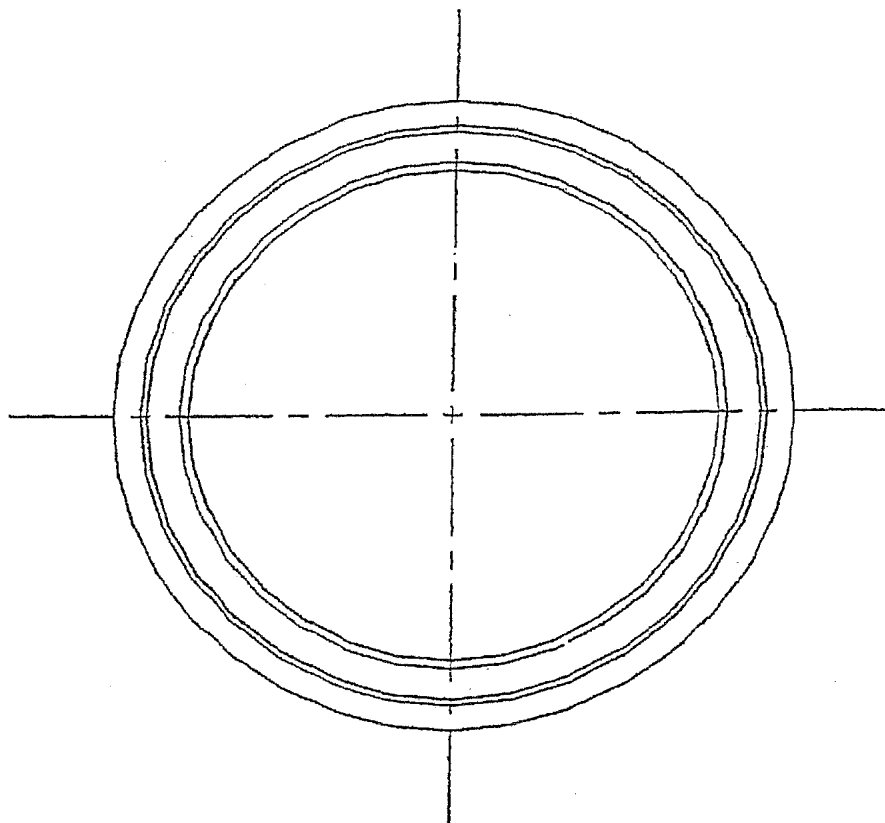


FIG. 6

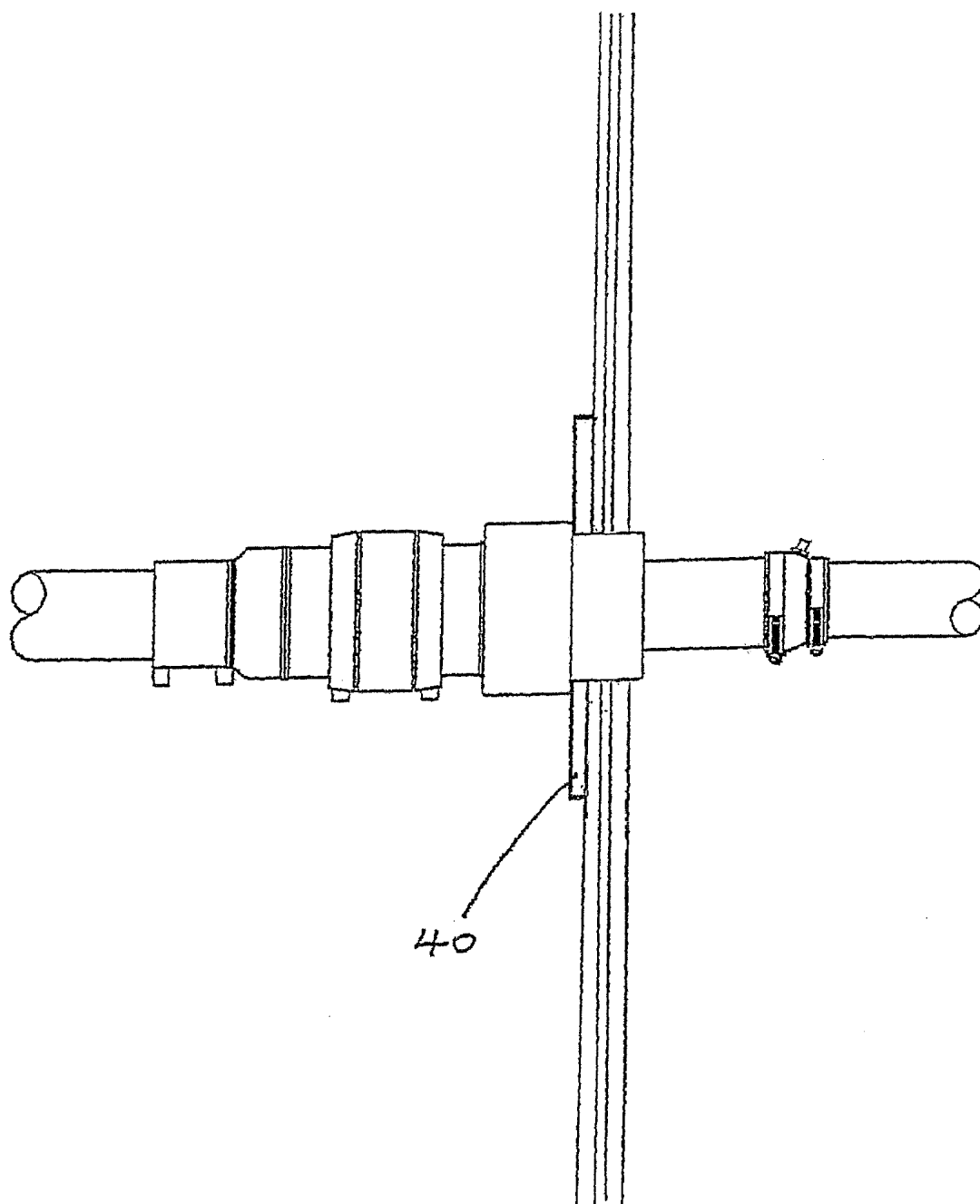


FIG. 7

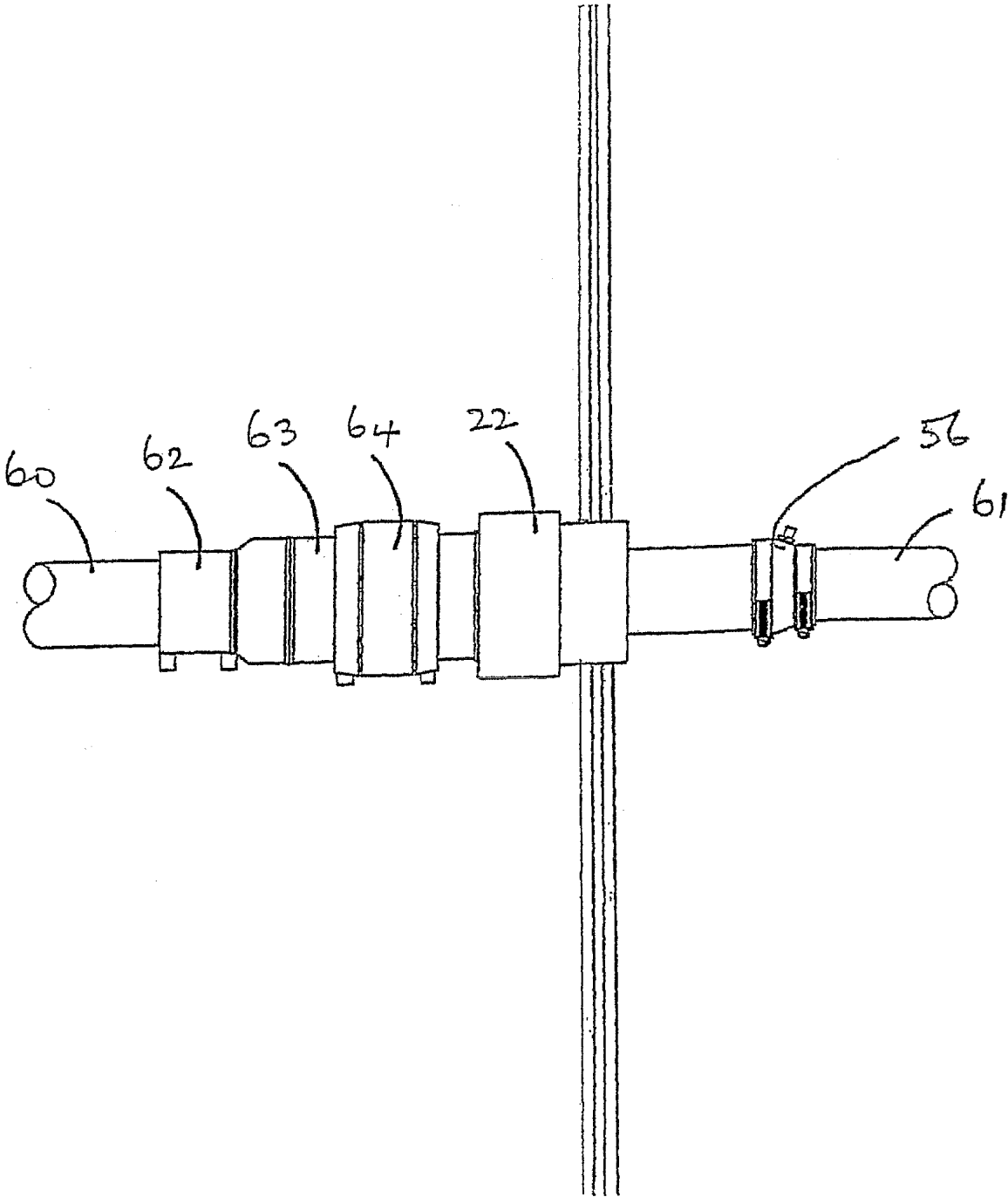


FIG. 8

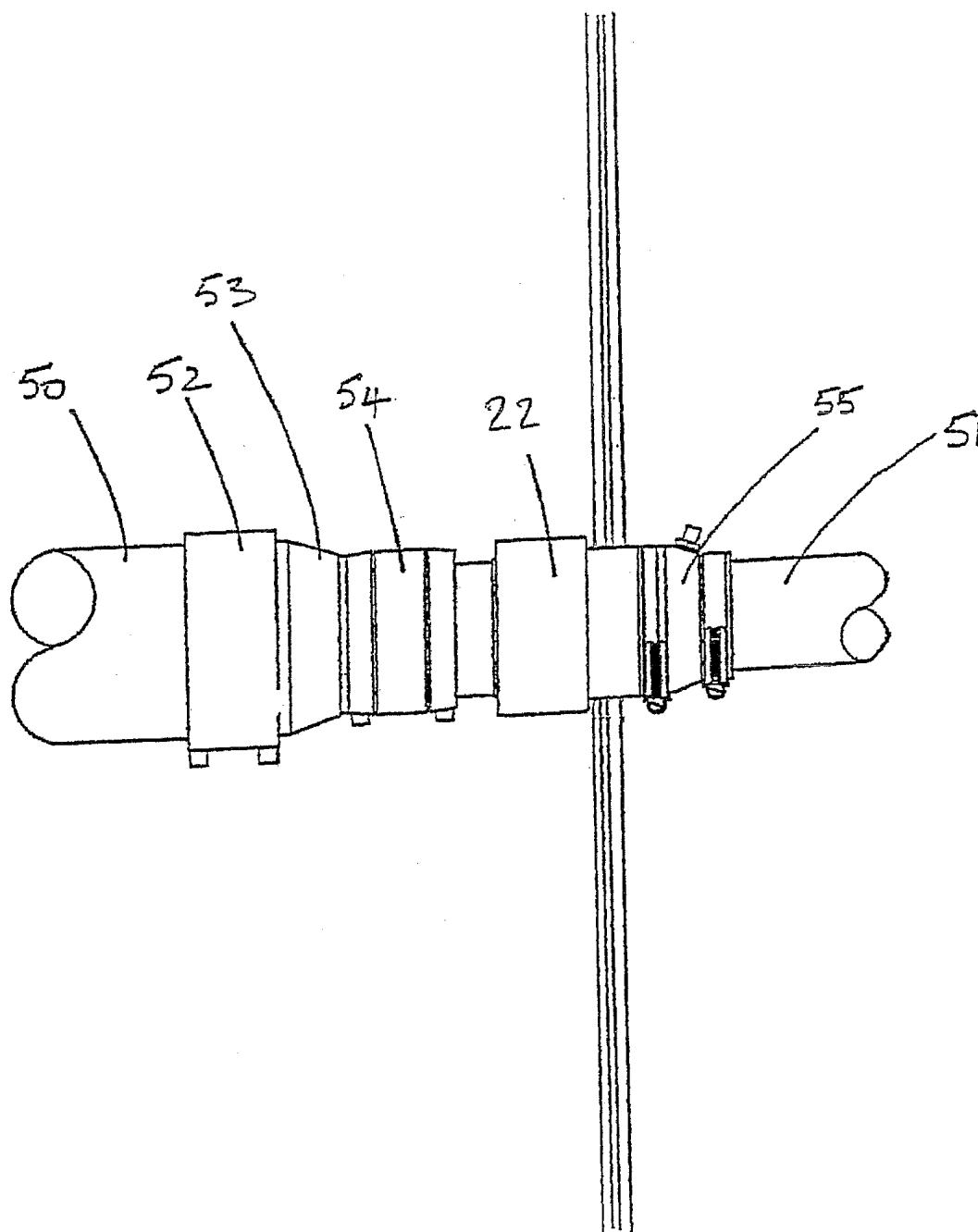
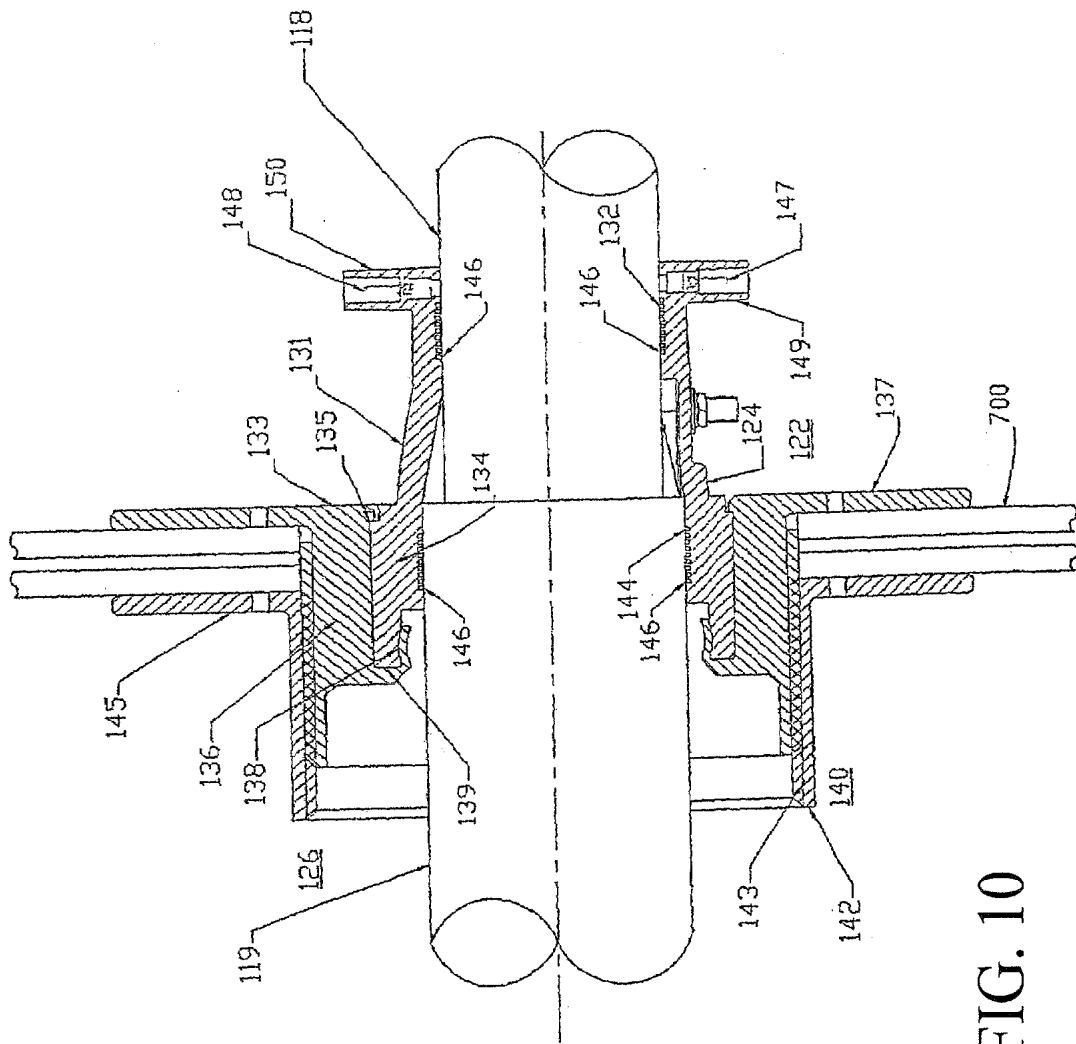
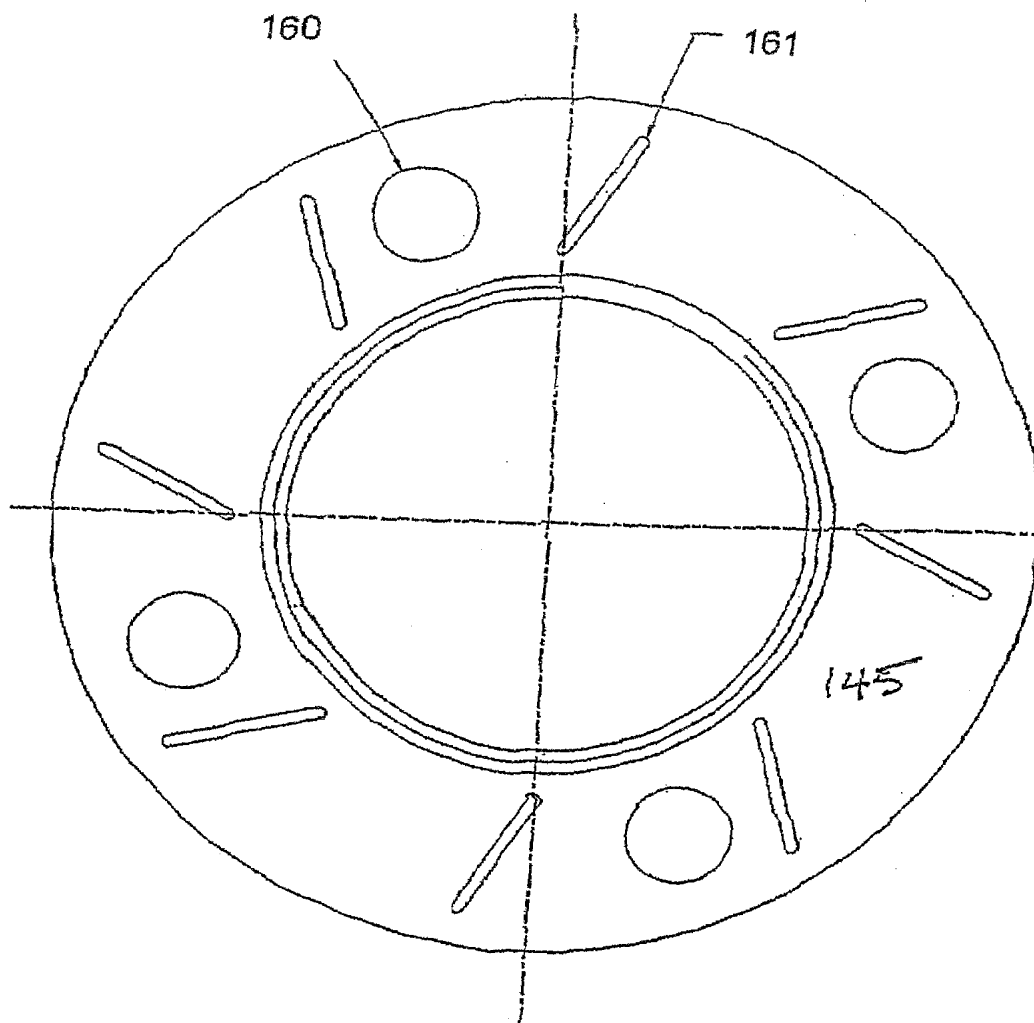


FIG. 9







SCRAP VIEW SHOWING EXTERNAL FLANGE DETAILS

FIG. 11

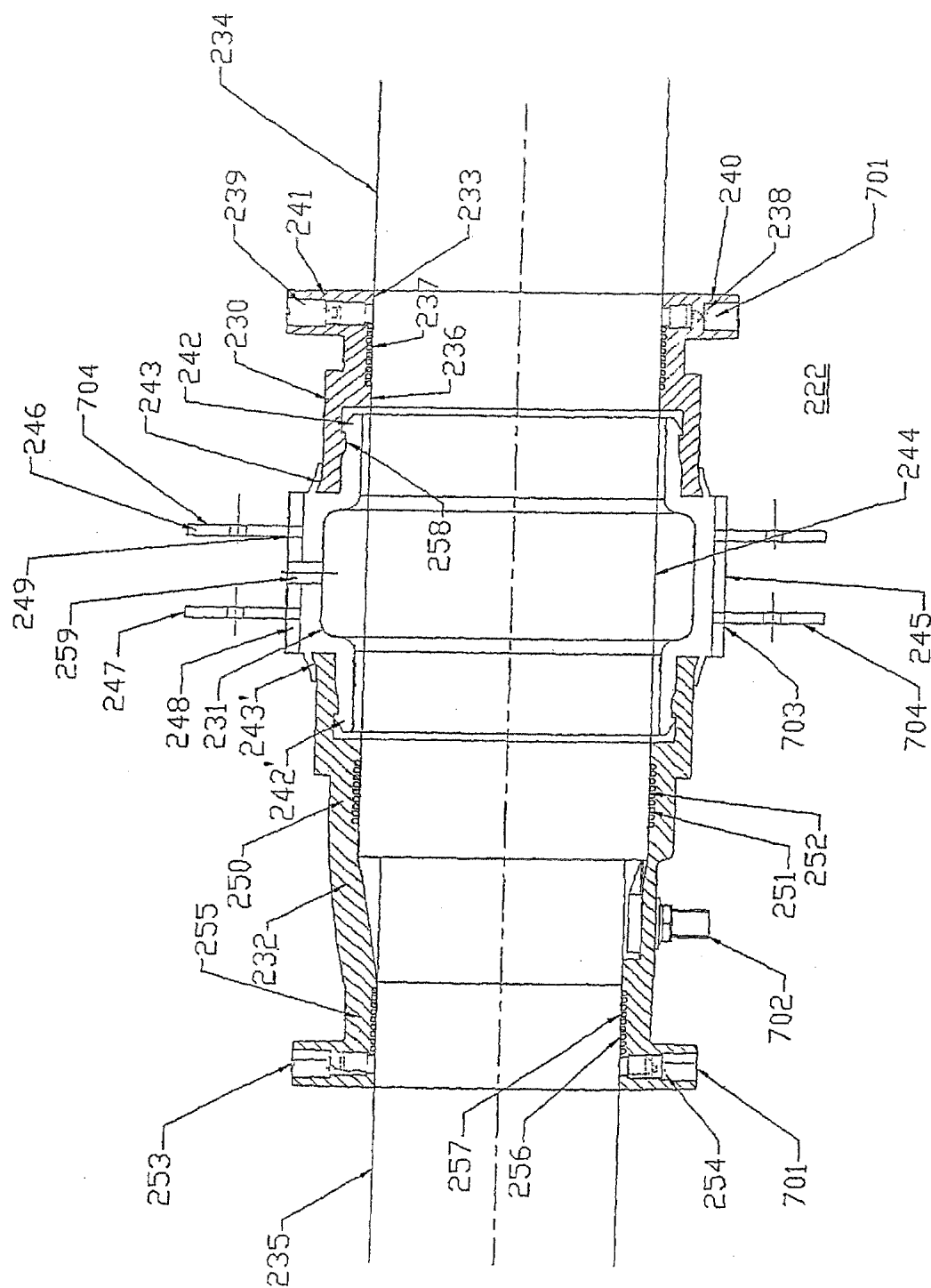


FIG. 12

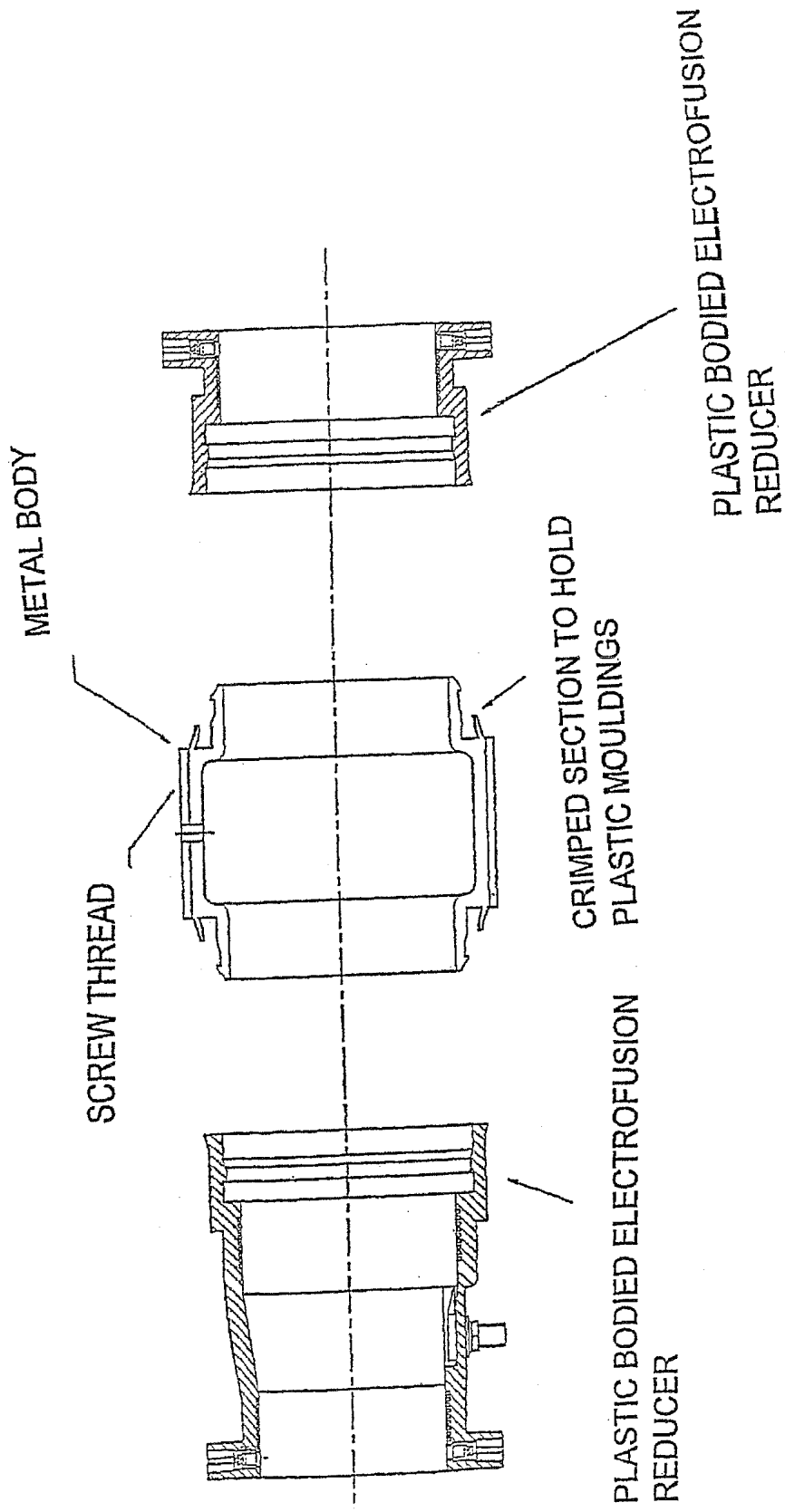
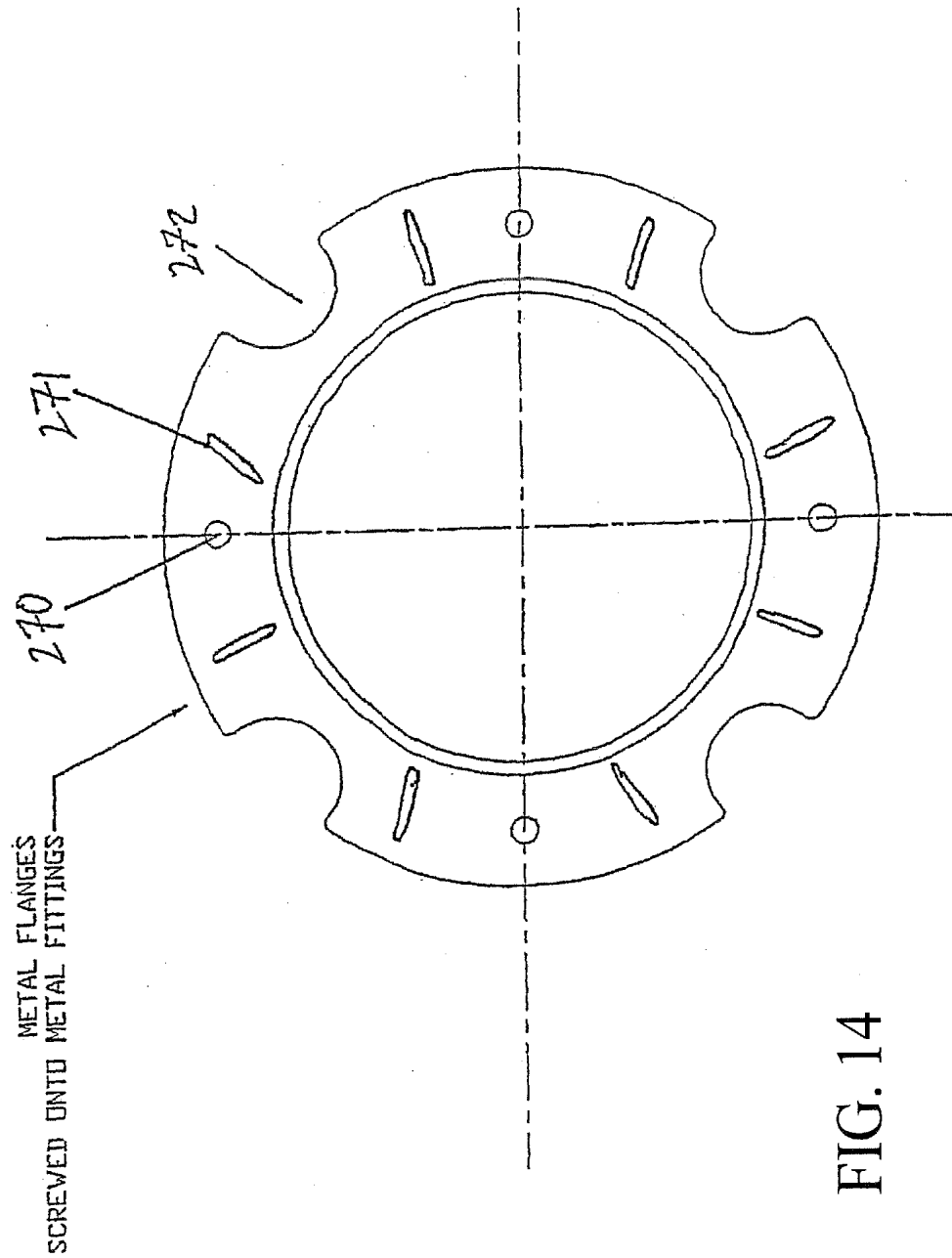


FIG. 13



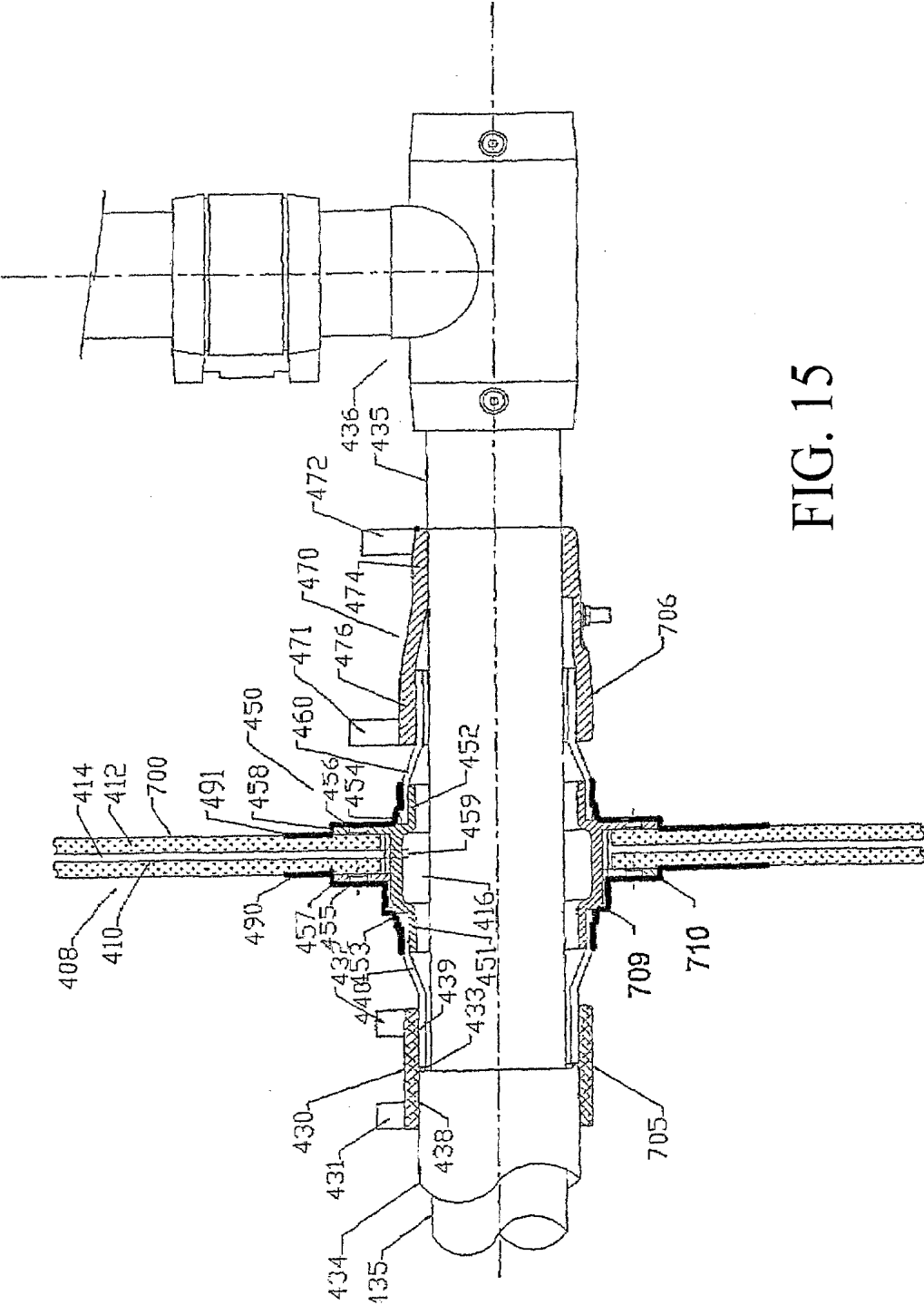


FIG. 15

FIG. 16

